



# GainMaker Broadband Amplifier Platform System Amplifier Bypass Housing Closure Information

## Closing the Housing

### Introduction

This information gives step-by-step instructions on correctly closing the GainMaker™ Broadband Amplifier Platform System Amplifier Bypass Housing.

**Important:** For complete information about installing the GainMaker Broadband Amplifier Platform System Amplifier Bypass Housing *housing and amplifier* please refer to the **GainMaker Broadband Amplifier Platform System Amplifier Bypass Housing Installation and Operation Guide**, part number 713060.

### Tightening the Closure Bolts

To tighten the closure bolts, follow the steps below.

**Important:** Before you start, make sure you have a torque wrench with a 1/2-in. socket.

 **CAUTION:**

**Avoid moisture damage and RF leakage! Follow the procedure *exactly* as shown below to ensure a proper seal.**

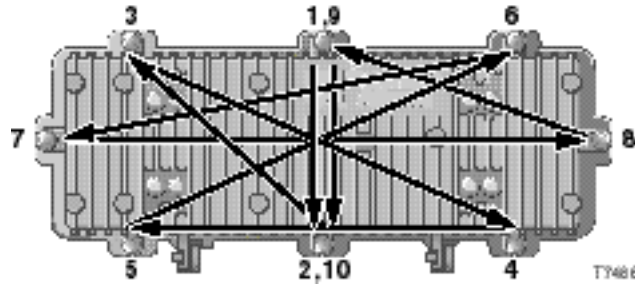
1. Inspect the housing gasket and all mating surfaces. Wipe off any dirt and debris.
2. Close the housing and finger-tighten all closure bolts.

## Closing the Housing, Continued

- Use a torque wrench with a 1/2-in. socket to tighten each closure bolt from 5 ft-lb to 12 ft-lb (6.8 Nm to 16.3 Nm) each.

**Note:** Ensure that any test point plugs are tightened from 2 ft-lb to 4 ft-lb (2.7 Nm to 5.4 Nm).

**Important:** Follow this numbered sequence to tighten the closure bolts.



## Customer Information



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